

Fig. 1  
(Prior Art)

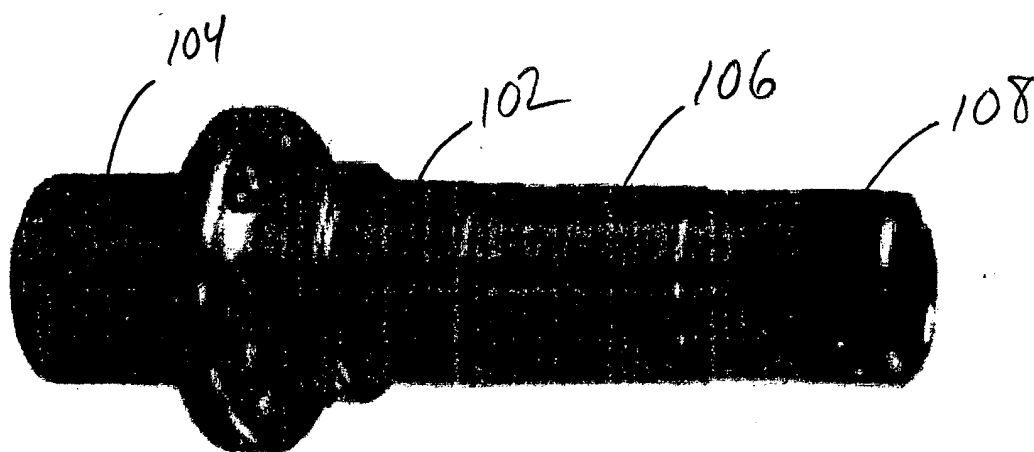


Fig. 2  
(Prior Art)

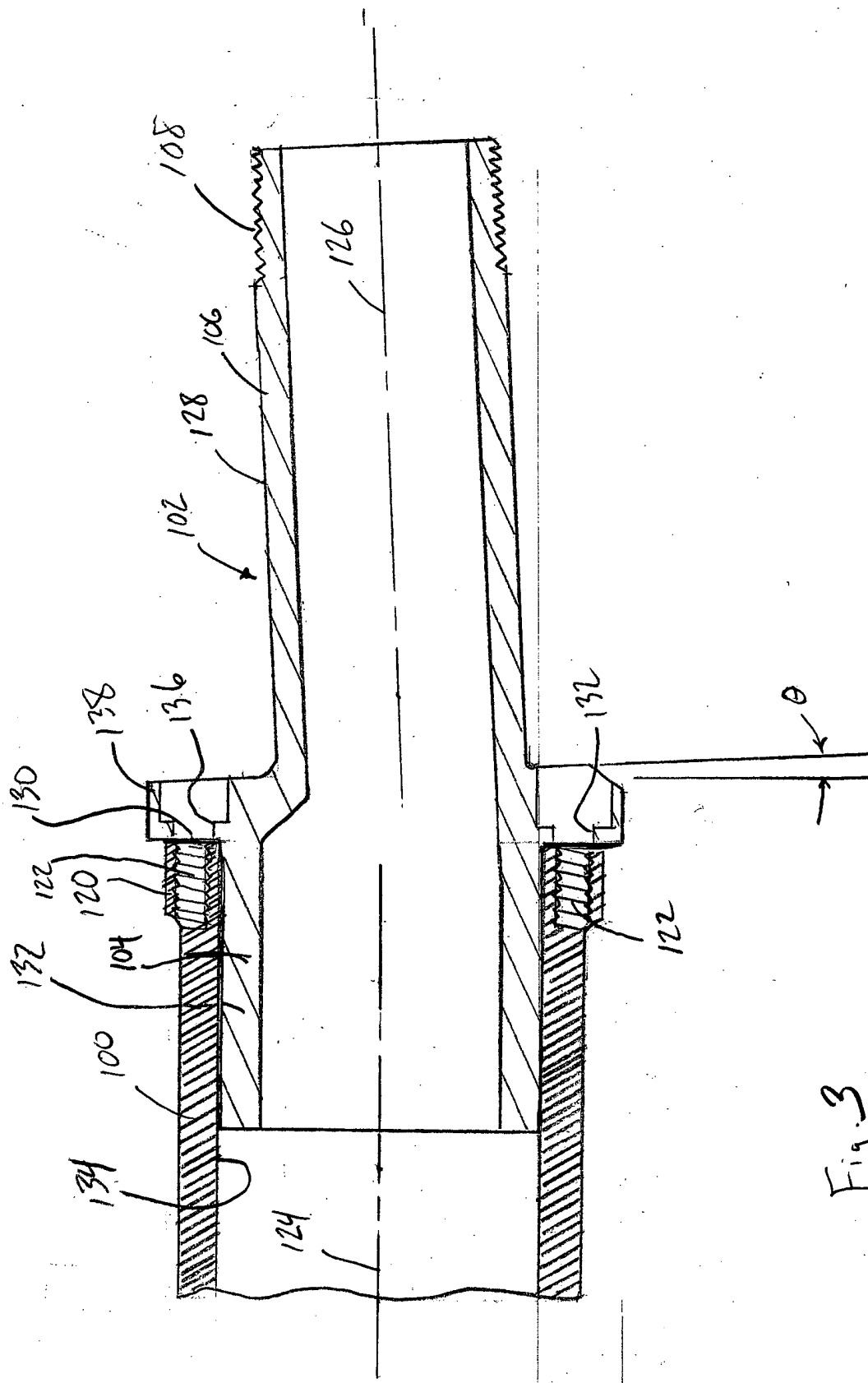


Fig. 3  
(Prior Art)

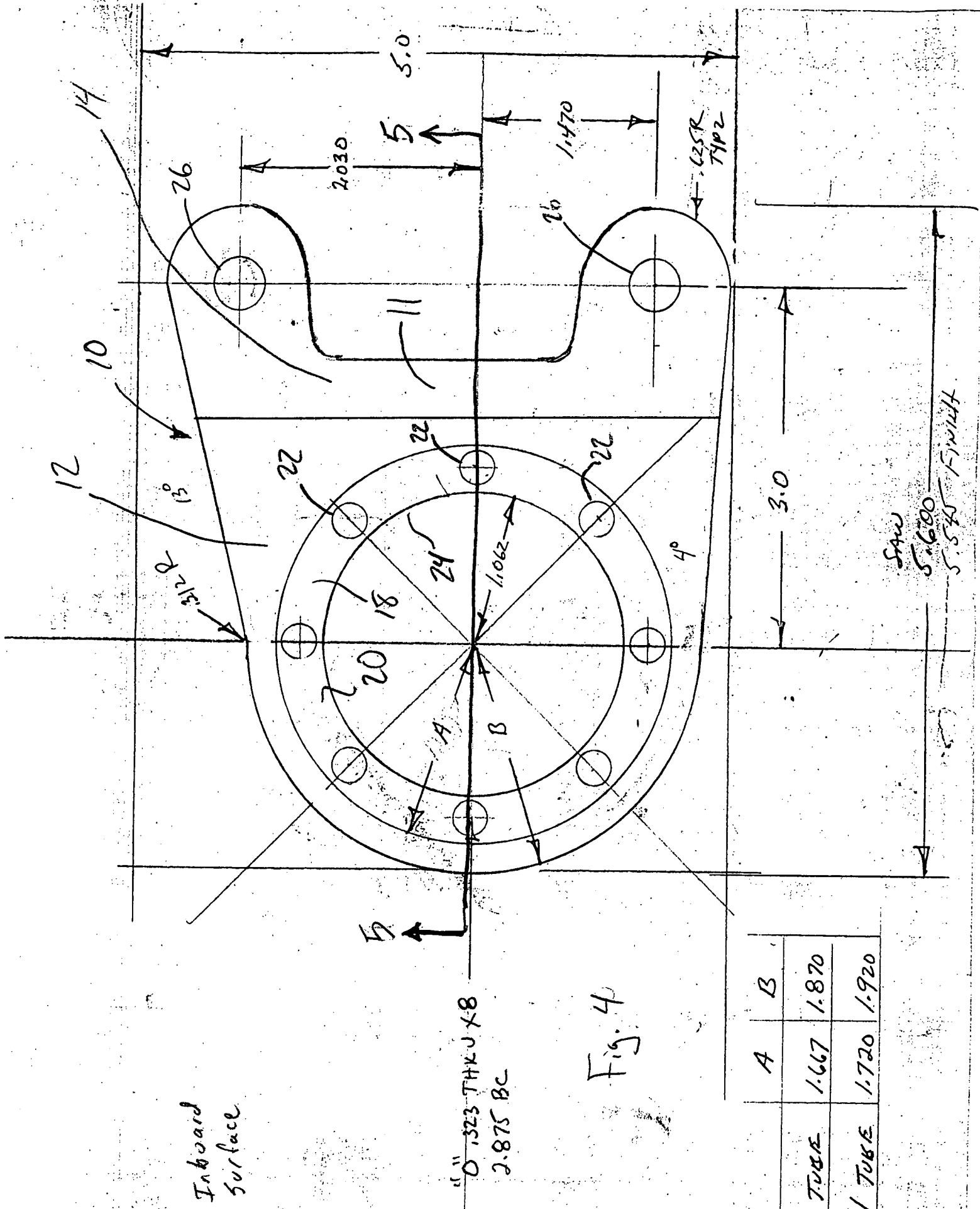


Fig. 4

	A	B
ALUM TUBE	1.667	1.870
STEEL TUBE	1.720	1.920

"O" 1323 THRU X 8  
2.875 BC

Saw  
5.600  
5.545  
5.500

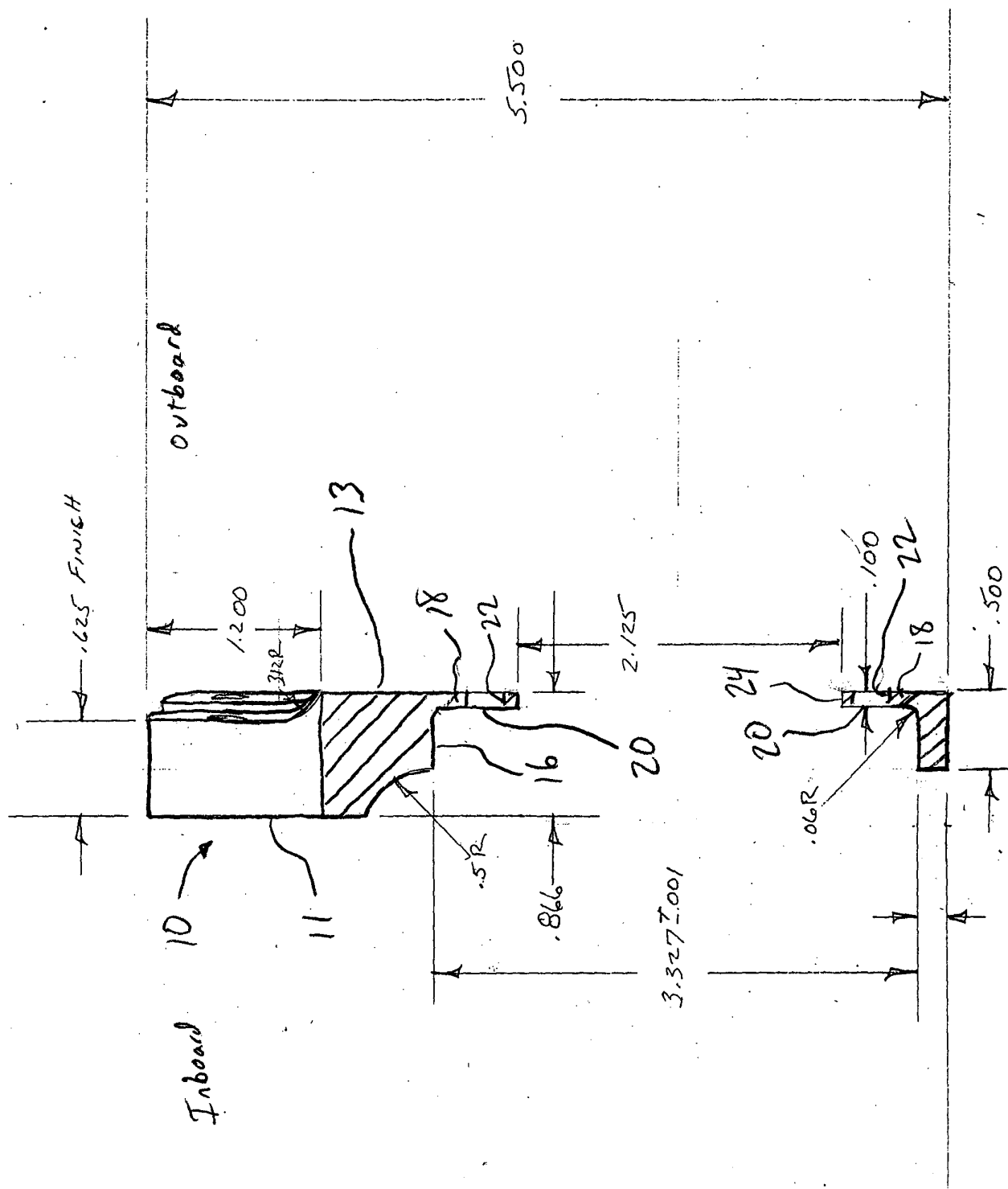
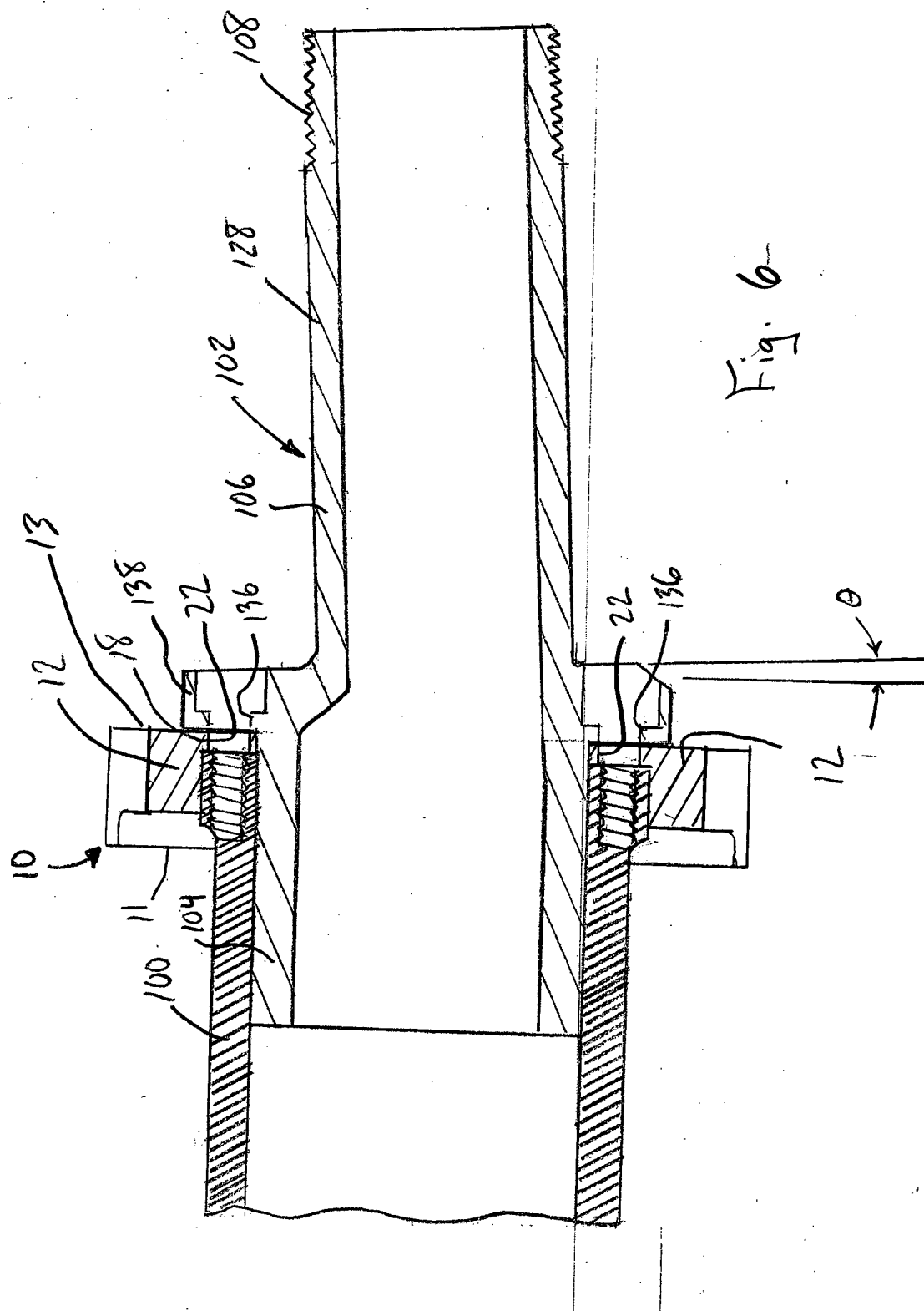


Fig. 5



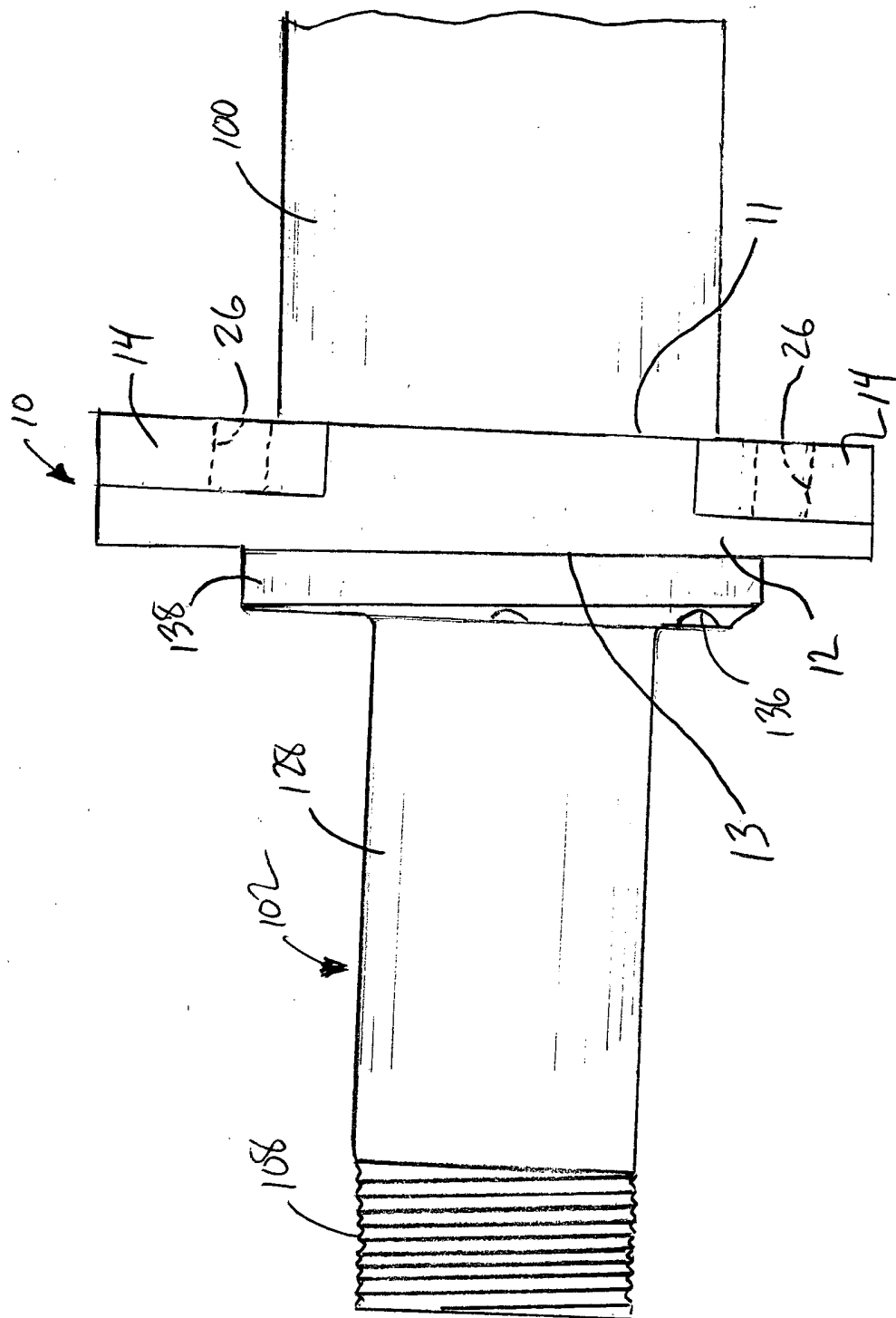
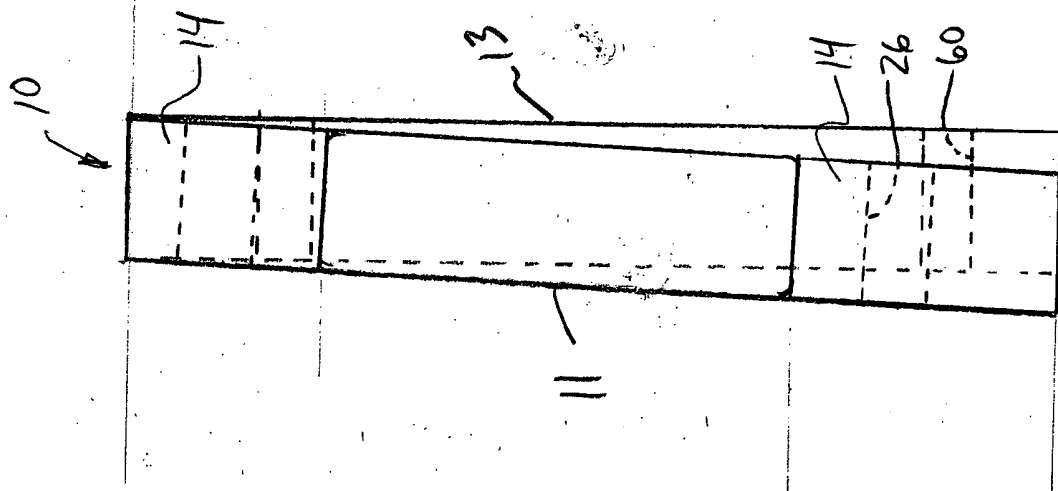
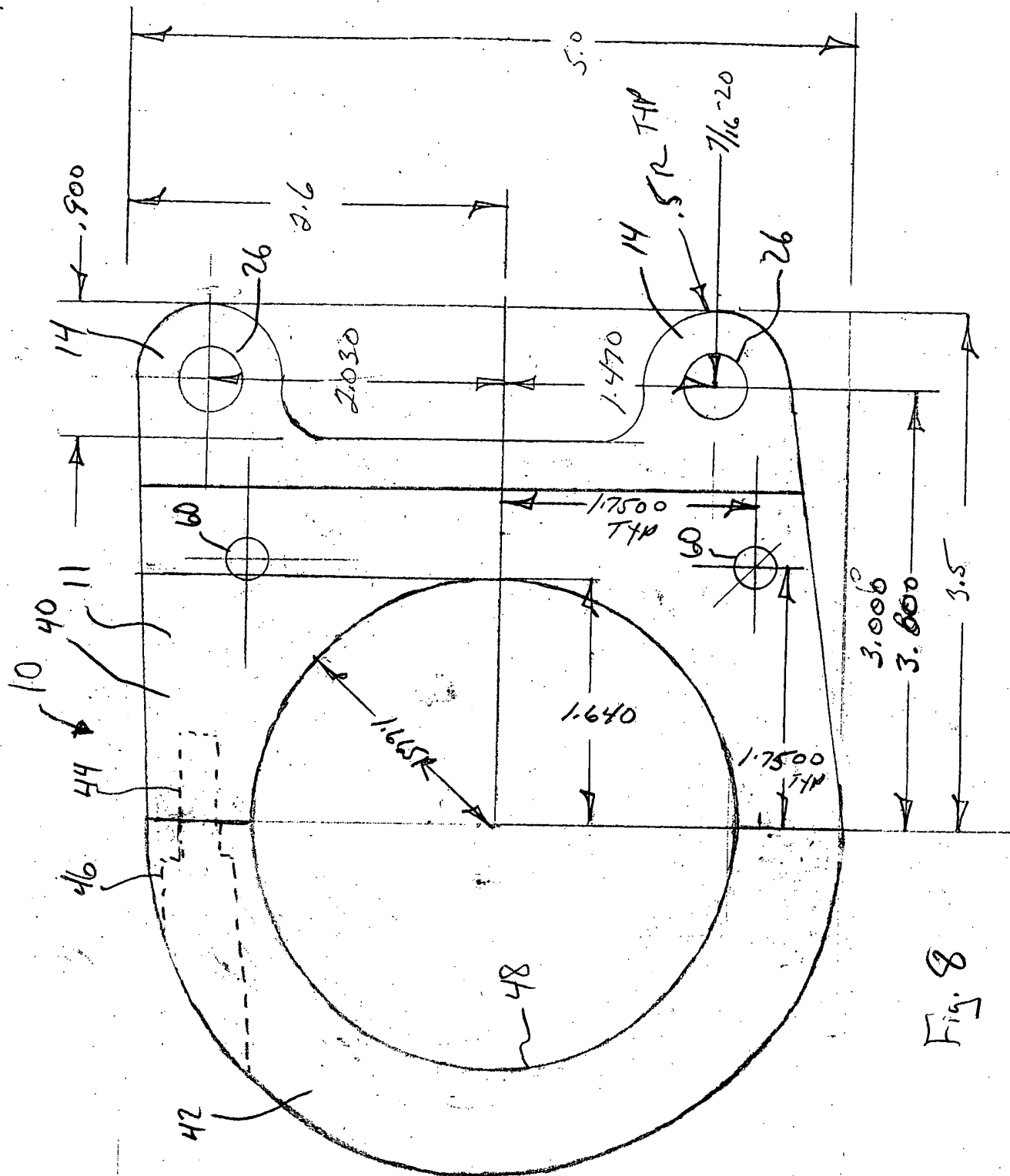
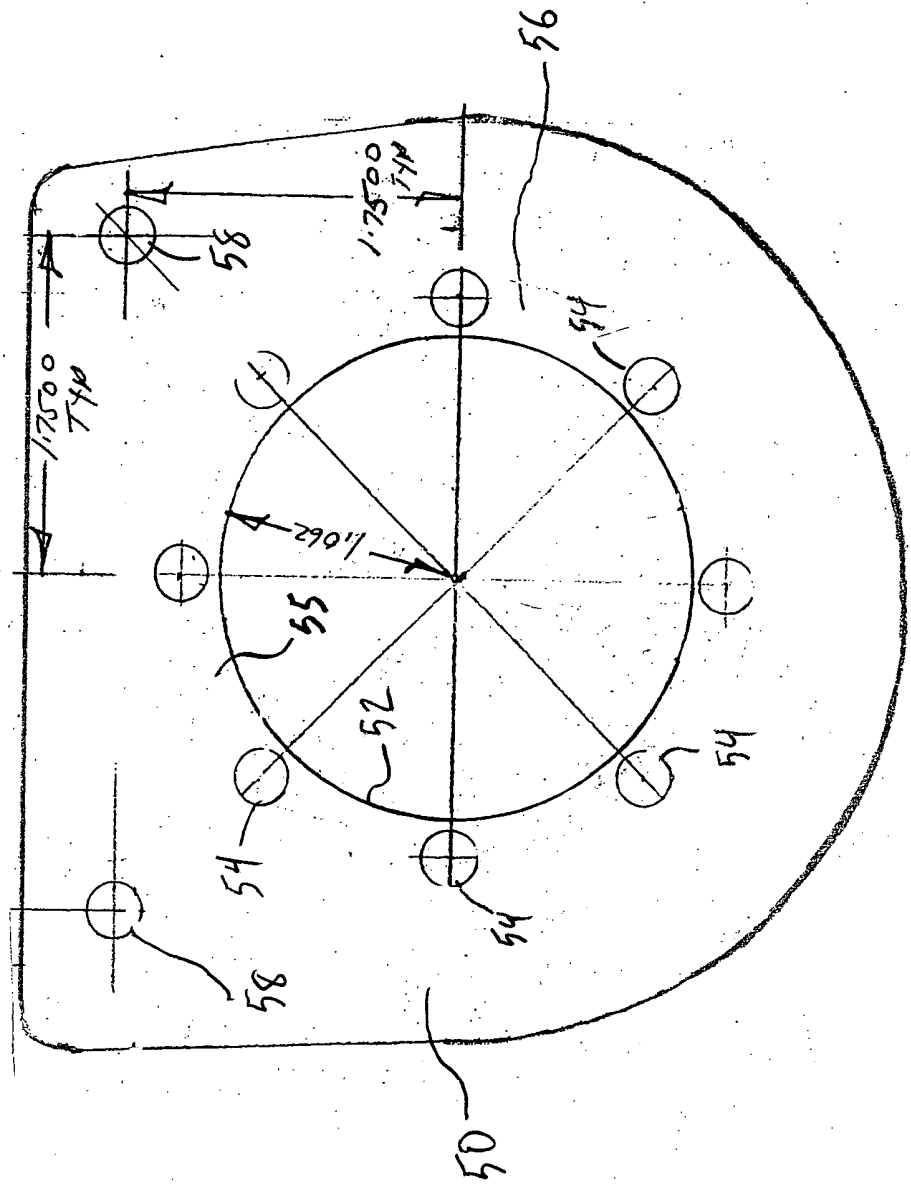
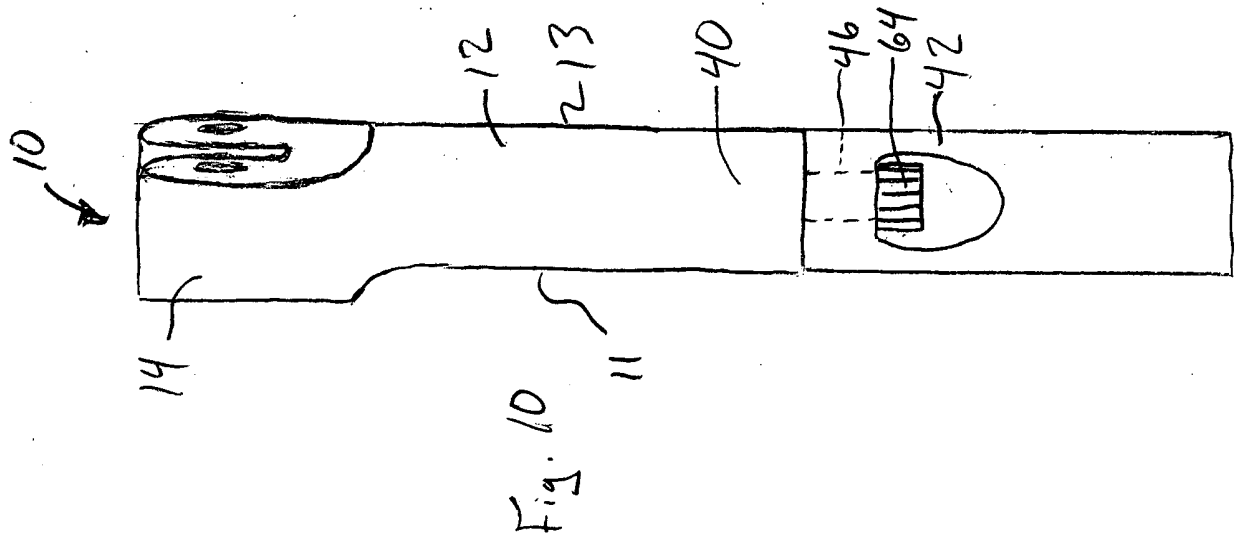
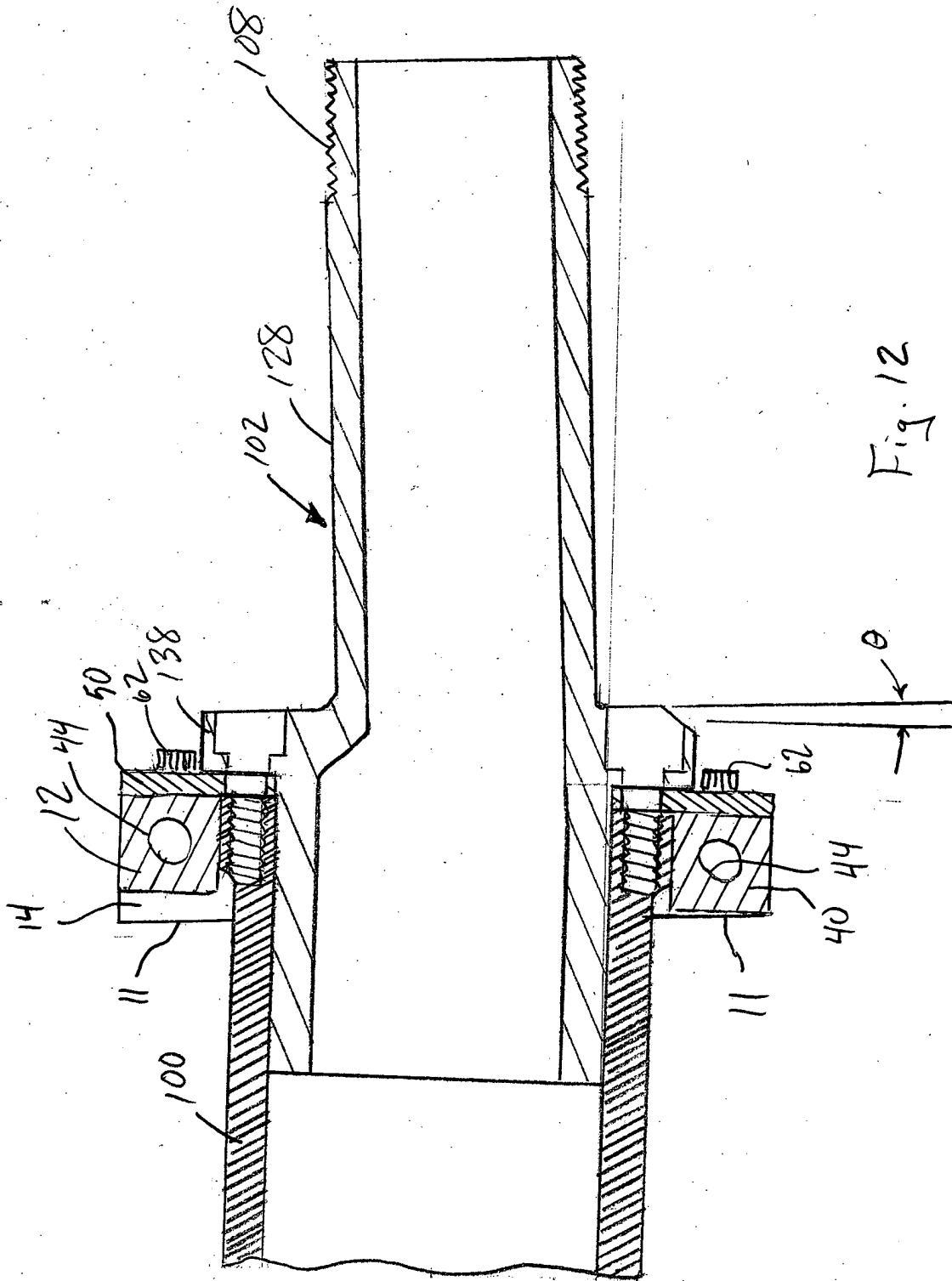


Fig. 7









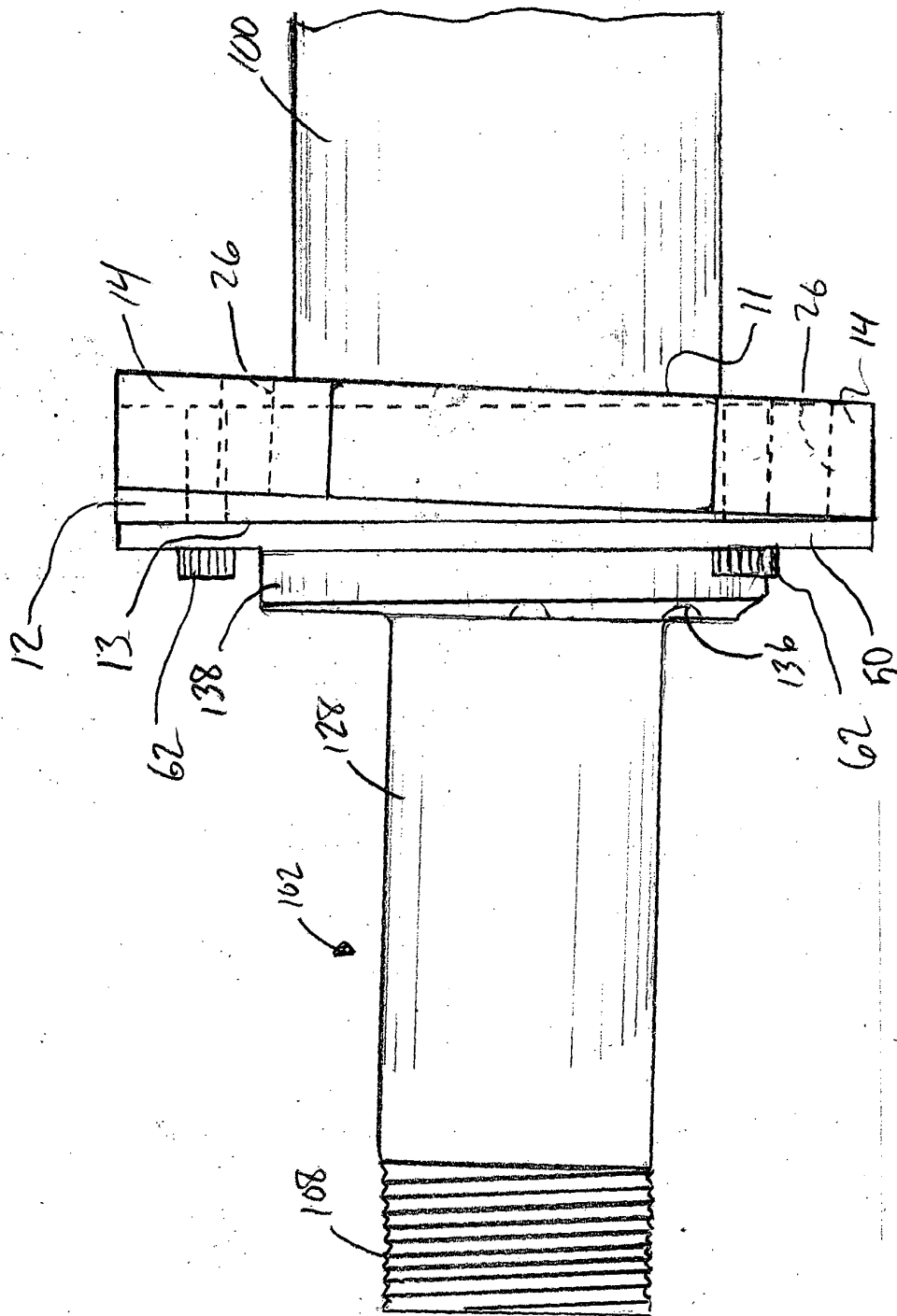


Fig. 13